



Shaft Vise

HWY-SV Series

- Mechanical Vise for clamping of shaft.
- Suitable for horizontal and vertical applications.

- Alloy Steel Jaw which is flame hardened and precision ground ensures the accuracy.



- The parallelism and squareness of slots beneath vise base are very precise. Vise can be quickly positioned and fixed on the machining tables.

- Hypercapnia Alloy Steel Jaw which is flame hardened to HRC52~56 and precision ground to ensure the accuracy.
- Two-way jaw design is able to clamp circular workpiece within $\varnothing 10\sim 160\text{mm}$.

Accuracy Inspection

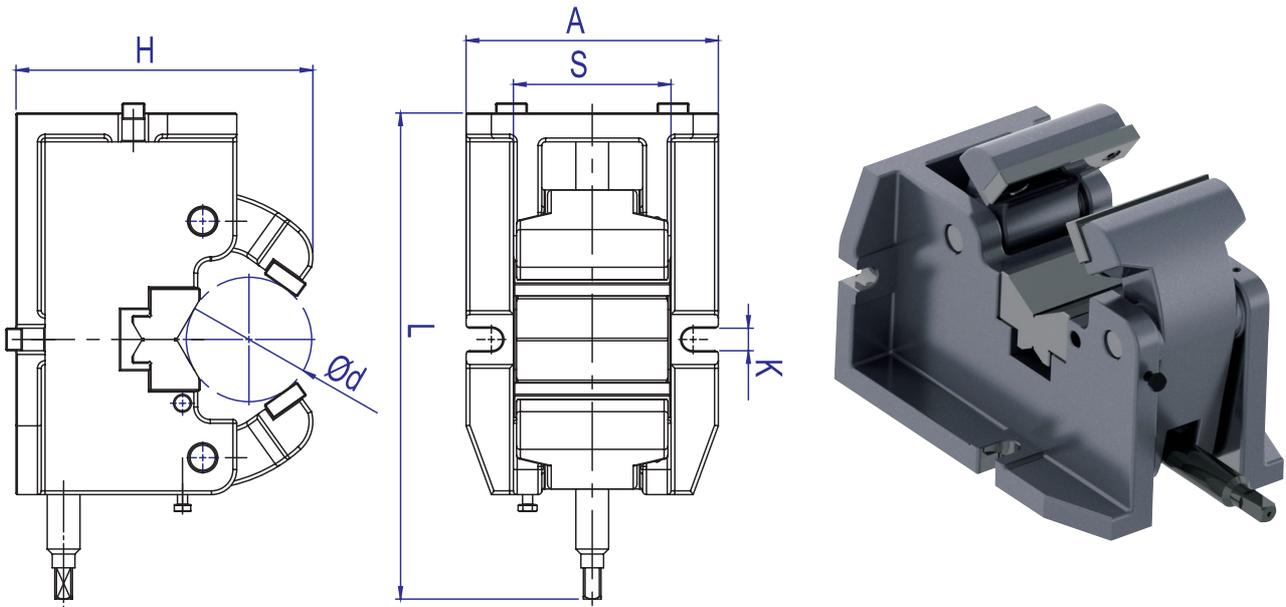
	Inspection Items	Tolerance
1		Parallelism : V block to Vise bed $\pm 0.05/100\text{mm}$
2		Squareness : between A and B $\pm 0.05/100\text{mm}$



Shaft Vise

HWY-SV Series

HWY-SV100 / 125 / 150



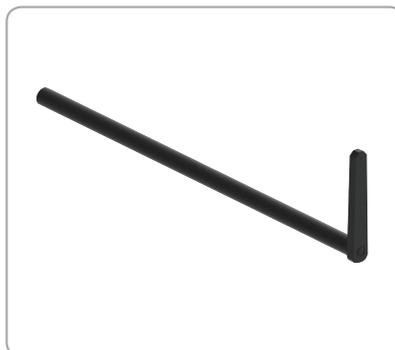
Model NO.	S	A	H	L	d	K	Max. Clamp. Force (kg)	N.W. (kg)
HWY-SV100	100	180	170	305	10~63	18	1000	22
HWY-SV125	125	200	235	405	15~100	18	1500	40
HWY-SV150	160	245	295	460	50~160	18	2000	75

Unit : mm

Standard Accessory



Handle



Stop Dog